

FIG. 1

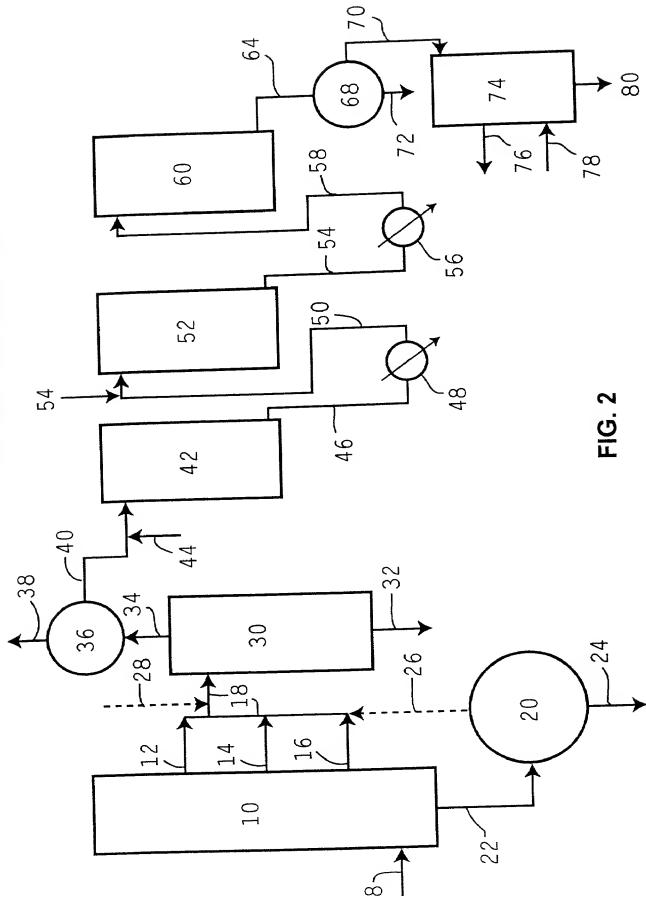


FIG. 2

109290*EBE26860

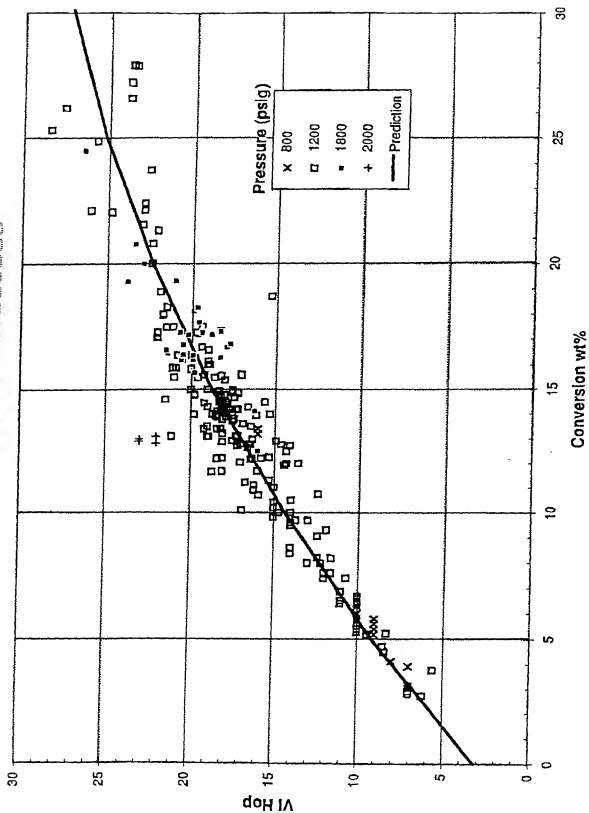


FIG. 3

109290*38E26860

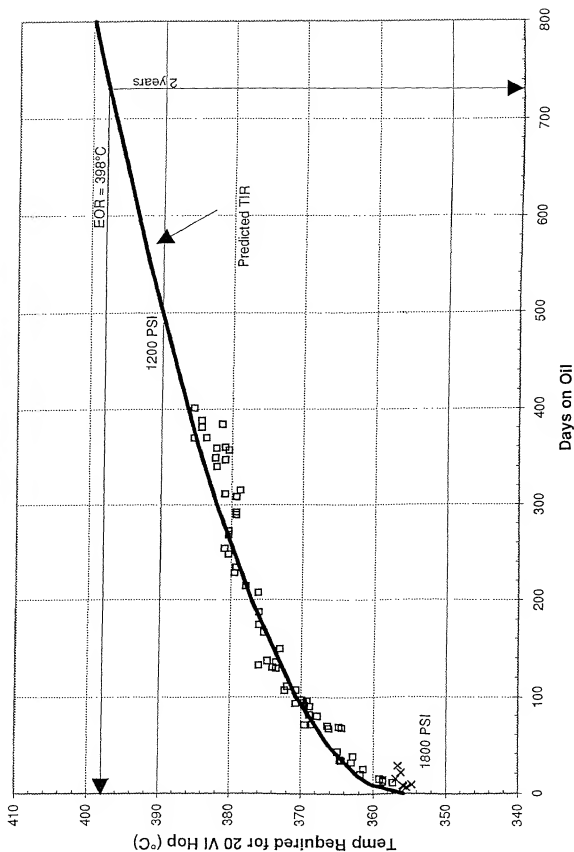


FIG. 4

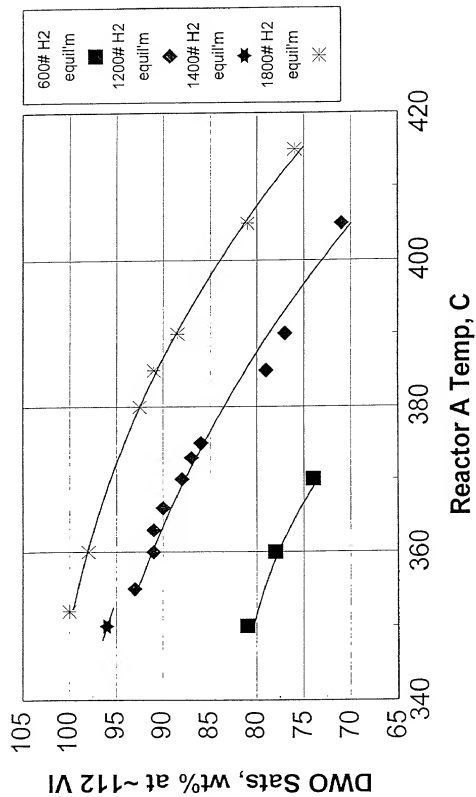


FIG. 5

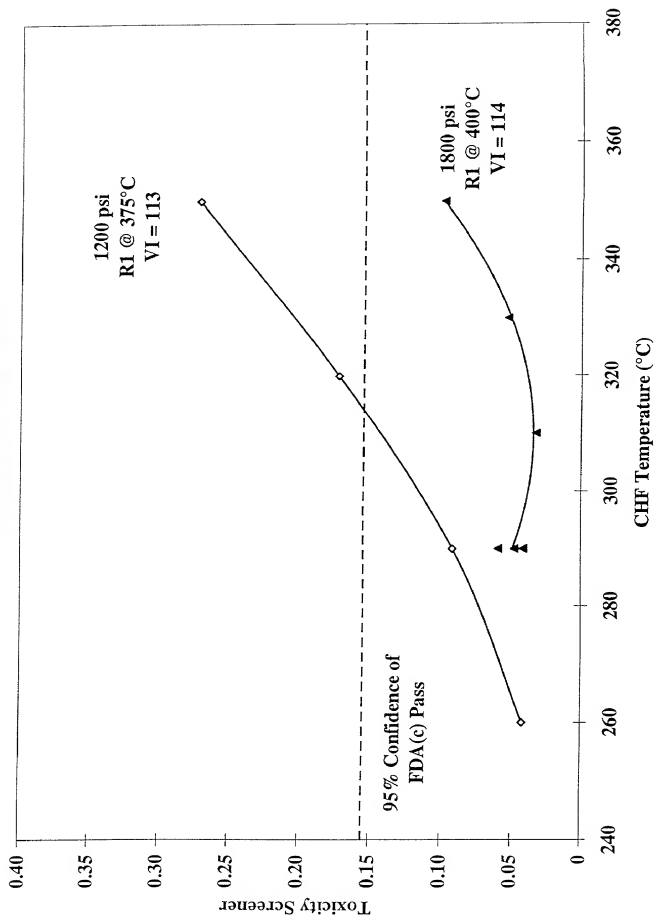
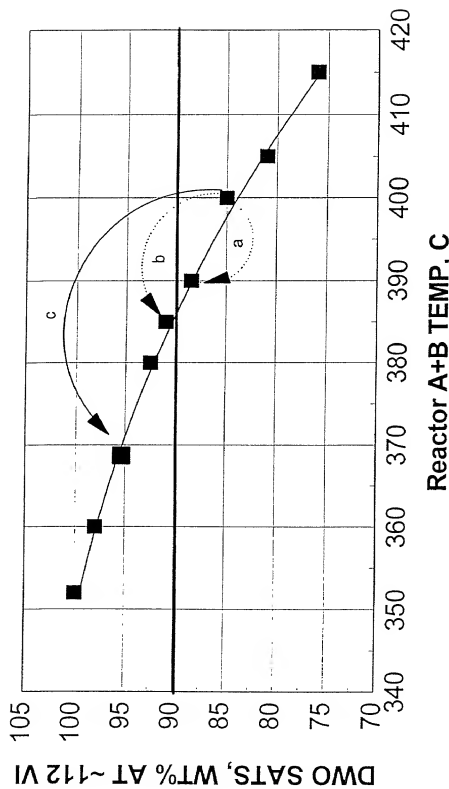


FIG. 6



Reactor C Conditions: (a) 330C, 2.5 LHSV, 1800# H₂; (b) 350C, 2.5 LHSV, 1800# H₂
 (c) 350, 1 LHSV, 1800# H₂

FIG. 7

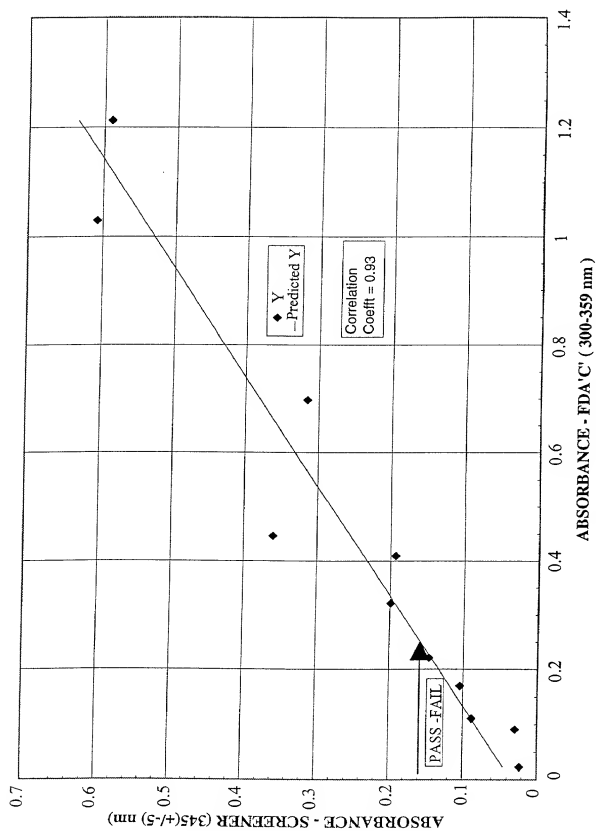


FIG. 8

Figure 9

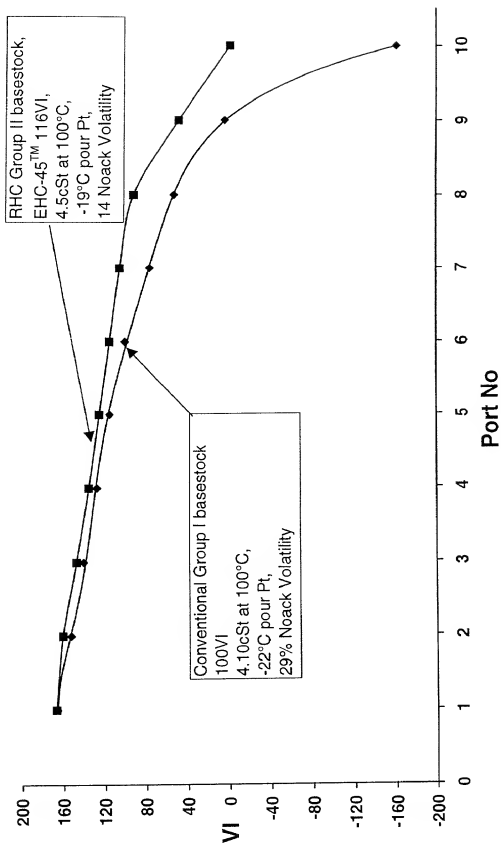


Figure 10

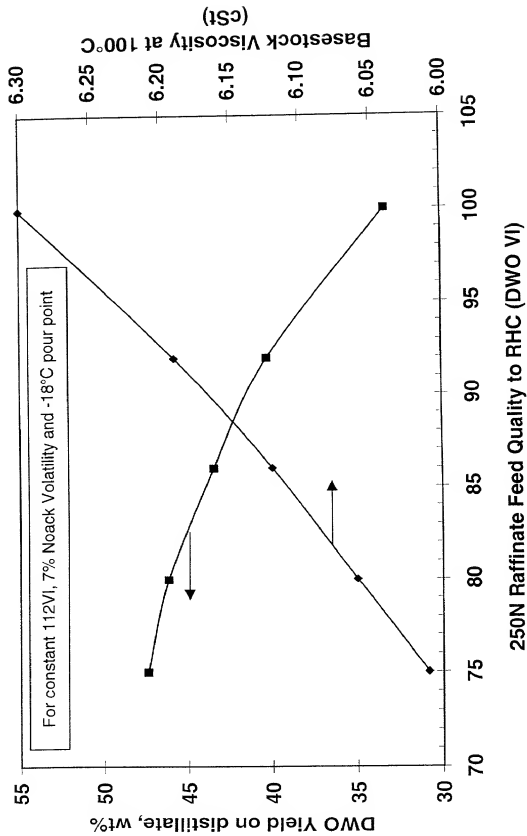


Figure 11

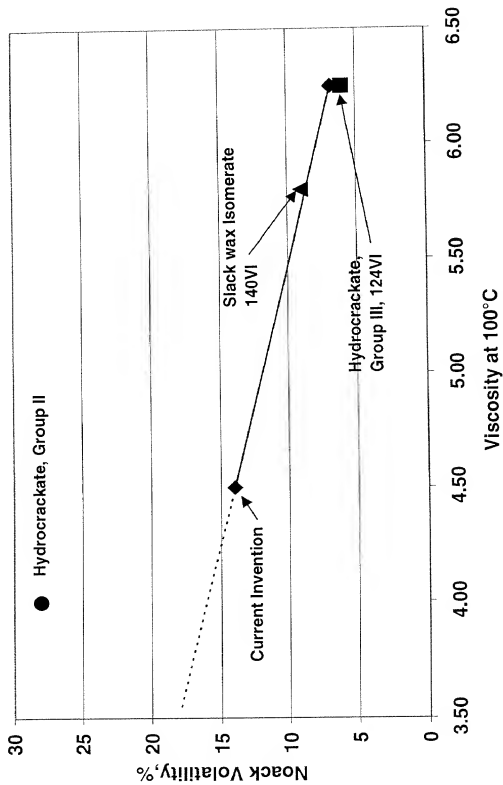


Figure 12

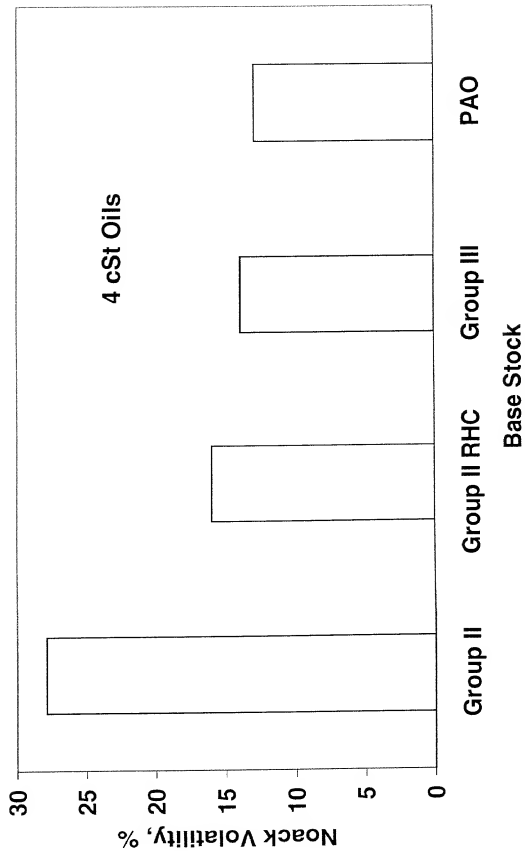


Figure 13

